



Fitting Instructions

TOWBAR C25
For CITROEN XSARA
(1997-)

MATERIALS

A	1	Main Frame with European facing to 94/20/EC
C	2	M10 x 35mm Bolts, Nuts, Lock Washers and (2 off) Flat Washers (25mm O.D)
C1	1	Left Hand Side Arm
C2	1	Right Hand Side Arm
C3	2	40mm O.D. Bush 10mm long
D	2	M10 Nuts, Lock Washers and (2 off) Flat Washers (25mm O.D)
D1	2	Captive bolt insert
E	2	M10 x 30mm Bolts, Nuts, Lock Washers and Flat Washers (20mm O.D)
F	2	M10 x 45mm Bolts, Nuts, Lock Washers and (4 off) Flat Washers (25mm O.D)
F1	1	Spreader Plate
G	2	M10x25mm Bolts, Nuts and Lock Washers
H	1	M10x25mm Bolt and Lock Washer
J	2	M10 Nuts, Lock Washers and Flat Washers (25mm O.D)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Lower spare wheel.
2. Remove nuts to clean threads on Spreader Plate (F1) – discard nuts. Insert Spreader Plate (F1) inside the double skin of the boot floor and attach at existing holes using only Bolts (G) and Bolt (H) – **fully tighten**. Loosely attach Main Frame (A) to holes (X) provided in the rear cross frame (465mm centres) and loosely attach using bolts (E) with Flat Washers and using Nuts (J) with Flat Washers attach to Captive Bolts of Spreader Plates (F1). **Note:** Fitting of Main Frame (A) without first lowering the exhaust is only possible if the vehicle is raised to head height, to enable the left hand side of Main Frame (A) to be hooked over the exhaust and then rotated.
3. Attach forward side arms (C1) and (C2) to holes provided in wheel arch frame using Nuts (D) with Captive Bolt (D1) inserted from above inside boot. **Note:** The holes are offset to the outside and are not visible from above. Attach Side arms (C1) and (C2) to Main Frame (A) and vehicle at holes provided using Bolts (C) with Flat Washers as shown (use flat washers as packers for Side arm (C2) on outside of chassis where pressing exists). On vehicles fitted with a towing eye to the right hand chassis rail, use Bushes (C3) at holes (F).
4. Fully tighten all bolts and refit spare wheel. Note: On some models (i.e. VTS Coupe) it may be necessary to lower the exhaust slightly to increase clearance this can simply be achieved by rotating the bolted on exhaust hangers on rear panel by 180 degrees - however this is difficult to achieve with the crossbar (A) in position.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

