



# Fitting Instructions

TOWBAR CH13  
For DODGE CALIBER  
July 2006 -

## MATERIALS

A	1	Cross Bar with European facing to 94/20/EC A50-1
D	2	Spreader Plate
E	4	M12 x 120 x 1.75mm Bolts, Nuts, Lock Washers and washers – 8 x 30mm O.D.
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

## FITTING

**Note: The bumper does not have to be removed for fitment of this bar.**

1. Loosely fit the crossbar (A) using the four pre-bushed holes in chassis rails with bolts (E), and sandwich the spreader plate (D) between the large washers and the chassis rail.
2. Fully tighten all bolts to the specified torque as shown below.

**Note:** This towbar must be used with either a Witter Towball (part number ?) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M12 - 95 Nm, M16 - 214 Nm

