



# Fitting Instructions

TOWBAR SA10  
For SEAT TOLEDO (May 1999-)  
AUDI A3 (1996-)

## MATERIALS

A	1	Cross Bar
C	1	Centre Tube with European facing to 94/20/EC A50-1
D	2	Side Arms
E	4	M10 x 35 x 1.5mm Bolts, Lock Washers and Flat Washers (20mm O.D.)
F	4	M12 x 1.75mm Nuts, Lock Washers and Flat Washers (25mm O.D.)
G	2	M12 x 75 x 1.75mm Bolts and Nyloc Nuts
CB	2	M16 x 50 x 2.0mm Coupling Bolts, Nuts and Lock Washers

## FITTING

1. Remove bumper. (SEAT – 5 tip screws each side, 9 screws on lower edge and 1 bolt each side behind rear trim panels). (AUDI – 3 Torx head screws around each wheel arch, 2 along lower edge of rear panel, 2 on plastic boot closing panel and 6 hidden beneath it – Note: this panel is not easy to remove as it is secured by 5 'velcro' pads and on some vehicles glue!).
2. Remove bumper beam and discard (or retain for fitment on removal of towbar). Remove tape and mastic covering mounting points on outer faces of chassis. Insert Side Arms (D) into chassis and secure at existing holes using Bolts (E).
3. Attach Cross-Bar (A) to Side Arms (D) using Nuts (F) with Flat Washers. Tighten all bolts.
4. Cut bumper as shown below. Re-fit bumper.
5. Attach Centre Tube (C) to Cross Bar (A) using Bolts (G). Tighten bolts.

**Note:** This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

